What Is Claimed Is:

5

10

15

- (1) A tooling assembly comprising at least a first blade which is formed from a first material; and at least a second blade which is formed from a second material.
- (2) The tooling assembly of Claim 1 wherein said first material comprises steel and wherein said second material comprises carbide.
- (3) The tooling assembly of Claim 2 wherein said at least said first blade is substantially similar in shape to said at least said second blade.
 - (4) A tooling assembly comprising at least a first blade having a cutting surface which is formed from a first material; and at least a second blade having a cutting surface which is formed from a second material.
 - (5) The tooling assembly of Claim 4 wherein said first material comprises steel and wherein said second material comprises carbide.
- 20 (6) The tooling assembly of Claim 5 wherein said cutting surface of said at least first blade is substantially similar in shape to said cutting surface of said at least second blade.

of blades which are each formed from a first material; and a second plurality of blade which are each formed from a second material and wherein each of said first plurality of blades is operatively placed between a unique pair of said second plurality of blades.

5

15

20

- (8) The tooling assembly of Claim 7 wherein said first material comprises steel and wherein said second material comprises carbide.
- 10 (9) The tooling assembly of Claim 8 wherein each of said first plurality of blades is substantially similar in shape to each of said second plurality of blades.
 - of blades which are formed from a first material and which are operatively and randomly deployed within said tooling assembly; and a second plurality of blades which are formed from a second material and which are operatively and randomly deployed within said tooling assembly.
 - (11) The tooling assembly of Claim 10 wherein said first material comprises steel and wherein said second material comprises carbide.

- (12) The tooling assembly of Claim 11 wherein each of said first plurality of blades has a substantially identical shape.
- (13) The tooling assembly of Claim 12 wherein each of said second plurality of blades is of substantially identical shape.

5

10

15

- of blades which each have a respective cutting surface which is formed from a first material; and a second plurality of blades which each have a respective cutting surface which is formed from a second material, and wherein each of said cutting surfaces of said first plurality of blades operatively mates with a unique one of said cutting surfaces of said second plurality of blades.
 - (15) The tooling assembly of Claim 14 wherein said first material comprises carbide and wherein said second material comprises steel.
- (16) The tooling assembly of Claim 15 wherein each of said first plurality of blades has a substantially identical shape and wherein each of said second plurality of blades has said substantially identical shape.